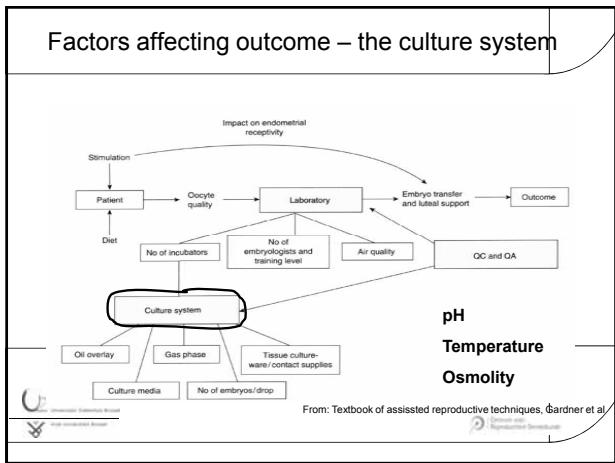
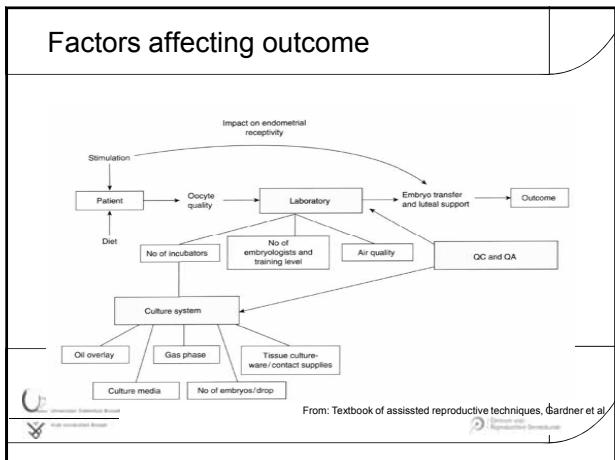




Laboratory setup – important clues

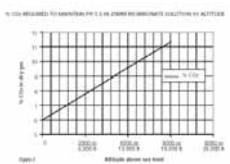
Ronny Janssens

 Universitair Ziekenhuis Brussel  Centrum voor
Reproductieve Geneeskunde
 Vrije Universiteit Brussel



1 - pH

- Henderson-Hasselbach equation
 $pH = pK_a + \log_{10} [\text{HCO}_3]/[\text{CO}_2]$
- Culture media: 25 mM $\text{NaHCO}_3 + 6\% \text{ CO}_2$
- HEPES – MOPS buffered media
 - No CO_2 – ambient air
 - pH is temperature related ($T \uparrow = \text{pH} \downarrow$)



Dit document is beschikbaar voor medewerkers en studenten van de Universiteit van Amsterdam.



UvA Universiteit Amsterdam

pH measurement

- Standard pH probes - large volumes



- ISFET probes – suitable for small volumes
- RI pH meter
- MTG pH meter
- Bloodgas analyser

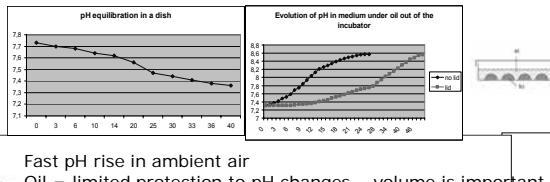
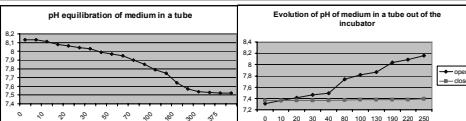


Dit document is beschikbaar voor medewerkers en studenten van de Universiteit van Amsterdam.



UvA Universiteit Amsterdam

pH: equilibration time



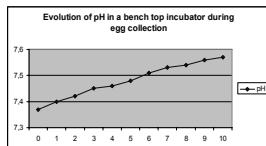
Fast pH rise in ambient air
Oil = limited protection to pH changes – volume is important



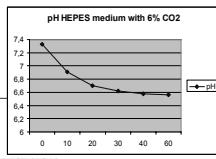
UvA Universiteit Amsterdam

Dit document is beschikbaar voor medewerkers en studenten van de Universiteit van Amsterdam.

pH: in practice

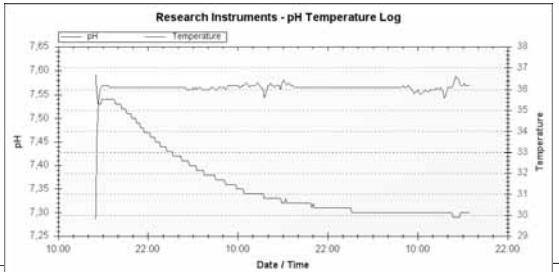


- Bicarbonate buffered medium during oocyte collection
→ Desktopincubator – CO₂
- HEPES buffered medium inside incubator



↓ Dry ice bag
↓ Dry ice bag

G-Gamete (Vitrolife)

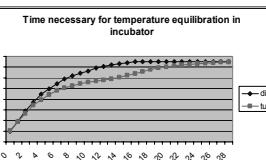


Equilibration time: 30h!

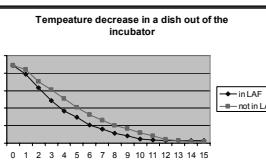


↓ Dry ice bag
↓ Dry ice bag

2 - Temperature



Heating: 20 min



Cooling:

- 0.5°C/min

$37.0 \pm 0.5^{\circ}\text{C} = 1 \text{ min!!!}$



↓ Dry ice bag
↓ Dry ice bag

Temperature: heating and cooling

	Optimal T° after (min)	Complete cooling after (min)
3,5 cm culture dishes (3 ml oil) 	~ 20	~ 20
Centre Well (500 µl medium + 1 ml oil) 	~ 20	~ 15
Centre Well (500 µl medium) 	~ 30	~ 15
Nunc (500 µl medium + 400 µl oil) 	~ 30	~ 25
Nunc (500 µl medium) 	~ 40	~ 20

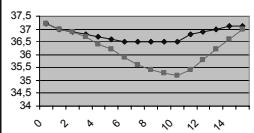
Temperature control



Temperature: cooling on heated surface

SP = 37.0°C ≠ 37°C in culture

Evolution of temperature in tube in
heating block and in dish on heating
stage set at 37°C

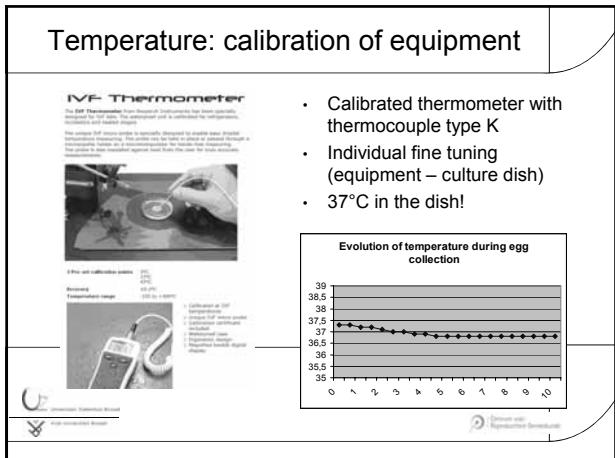


Problem Solving Cycle

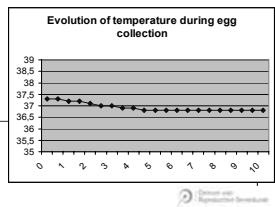


Calibration

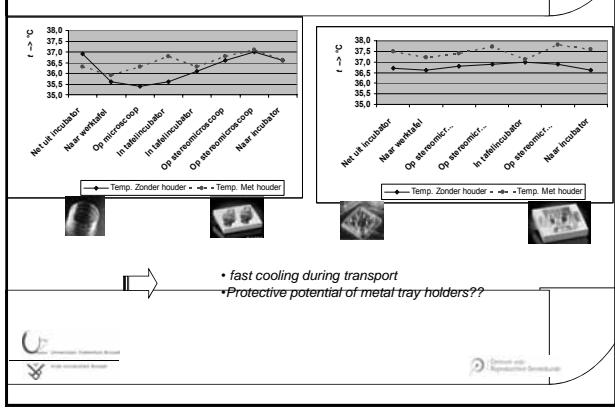
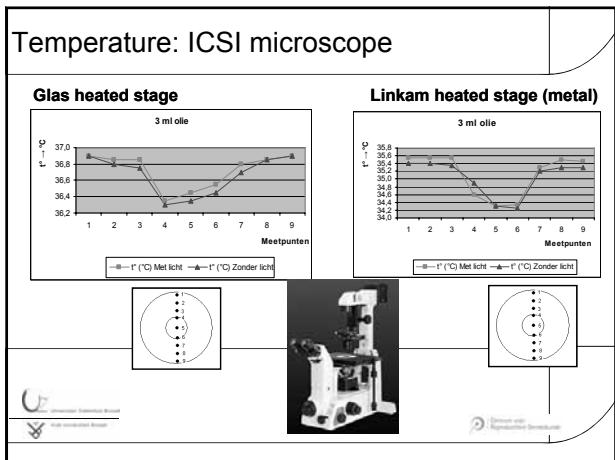
Temperature: calibration of equipment



- Calibrated thermometer with thermocouple type K
 - Individual fine tuning (equipment – culture dish)
 - 37°C in the dish!

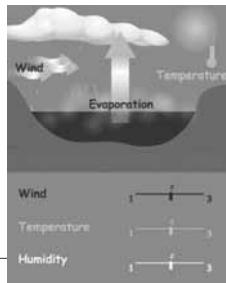


Temperature: ICSI microscope



3 - Osmolality

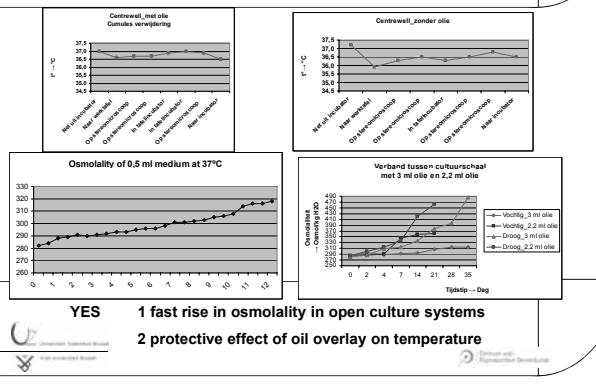
- Culture media: 280-290 mOSM/kg
- Evaporation
- Open culture system vs oil overlay
- Incubator: humidified atmosphere?



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Dieren en
Dierlijke Derden

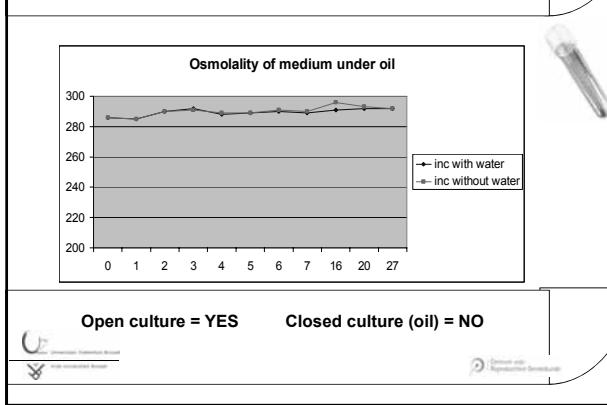
Oil overlay?



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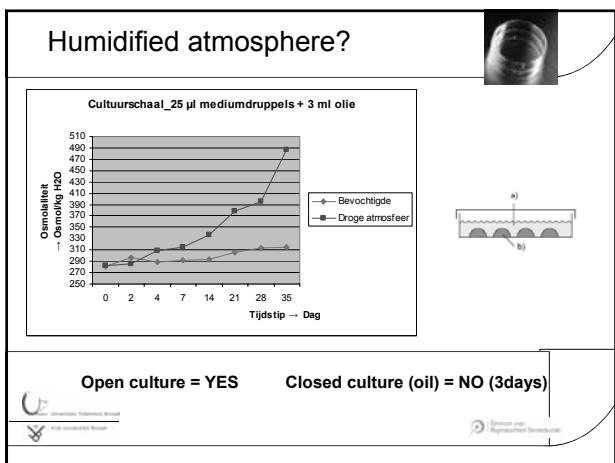
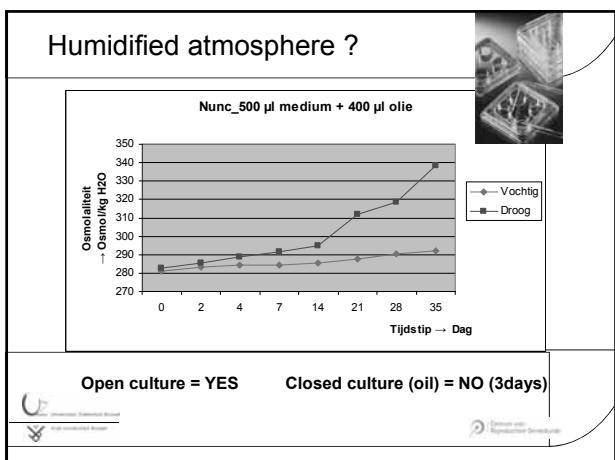
Dieren en
Dierlijke Derden

Humidified atmosphere ?



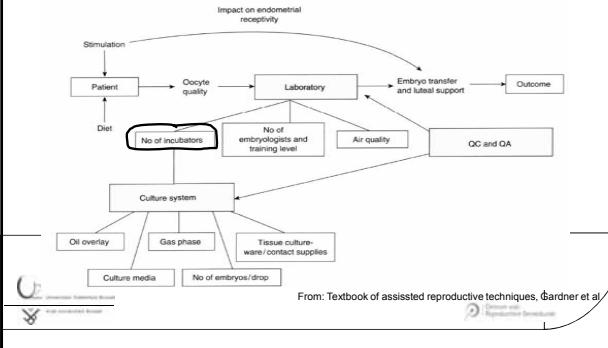
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Dieren en
Dierlijke Derden



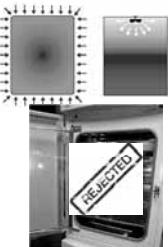
- ### Conclusions
- Oil overlay slows down gas exchange and pH changes – limited protection
 - Oil overlay reduces evaporation – osmolality changes
 - pH and temperature maintenance outside incubator is problematic
 - Humidification of incubator is not necessary (with oil overlay)
-

Factors affecting outcome – the incubators



Standard incubators – requirements?

- Triple gas (6% CO₂ – 5% O₂)
- Large capacity (inertion)
- Heated door
- Stable atmosphere, fast recovery (CO₂ – temp)
 - Infrared CO₂ sensor
 - Gas tight split doors
- Air quality: HEPA - VOC filters
- Reliable
 - Failure Alarm
 - Possibility to install independent probes
 - Remote alarm system
 - UPS
- Easy to clean
- Easy to disinfect



"Heracell 240"



	t° (°C)	CO ₂ (%)	O ₂ (%)	pH
Left	36,9	6,3	5,0	7,28
Right	37,2	6,4	5,1	7,29

	t° (°C)	CO ₂ (%)	O ₂ (%)	pH
Front	37,0	6,4	5,0	7,29
Back	37,1	6,4	5,1	7,28
Up	37,2	6,4	5,1	7,28
Middle	36,7	6,4	5,0	7,29
Down	37,2	6,3	5,0	7,29



Standard incubators – function control

- Calibrated thermometer
 - Thermocouple Type K
 - Gas analyser
 - Measurement of real CO₂ (O₂)
Minimum once a week
 - Heraeus – K-Systems - Vaisala



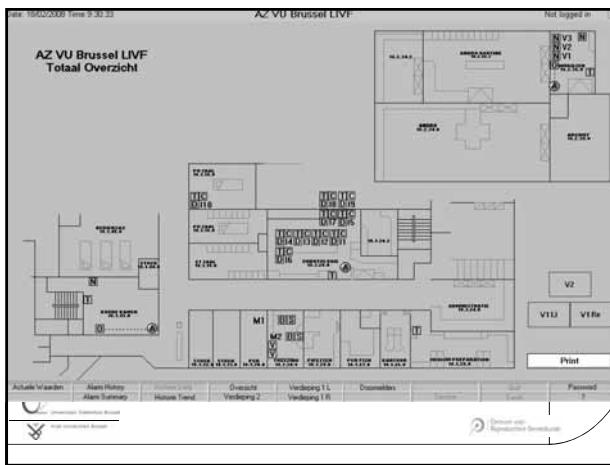
• Continuous monitoring

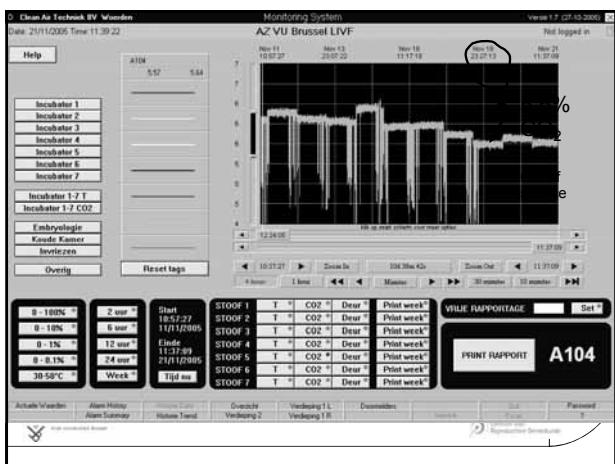
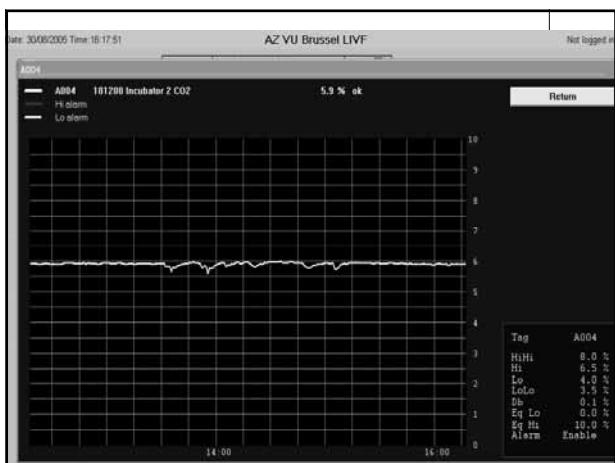
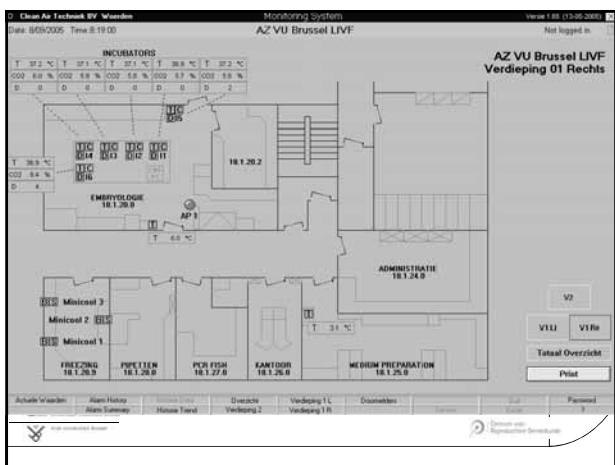


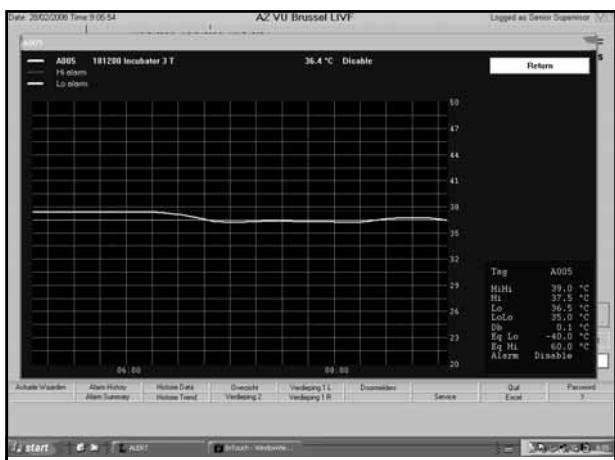
Continuous Monitoring

Requirement of 2006/86/EC (annex I - Equipment and materials C - §2)

- Independent probes
 - Autonomous
 - Permanent
 - Acoustic internal alarm –
 - External alarm (SMS)
 - Traceability – audit trail
 - Incubators (T° – CO_2 – door openings)
 - Embryo and sperm bank
 - Refrigerators
 - Freeze-thawing devices
 - Low O_2 alarms







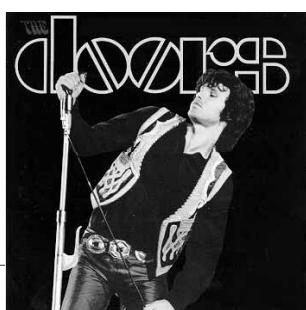
Cleaning

- Frequency: every month
- Procedure
 - Dismantle
 - Clean with detergent
 - Rinse
 - Decontamination
 - Fertisafe™ (Hum. Rep. vol22 suppl1, 2007)
 - Heat sterilization (if available)
 - Startup
 - Function control - calibration



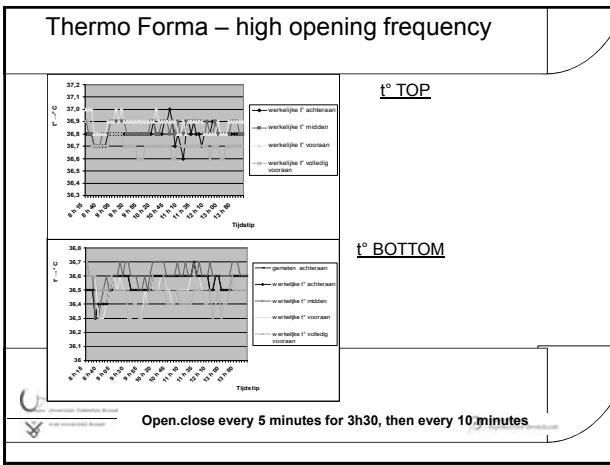
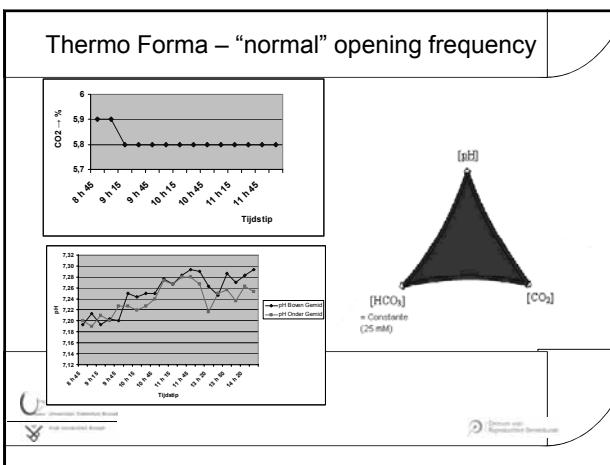
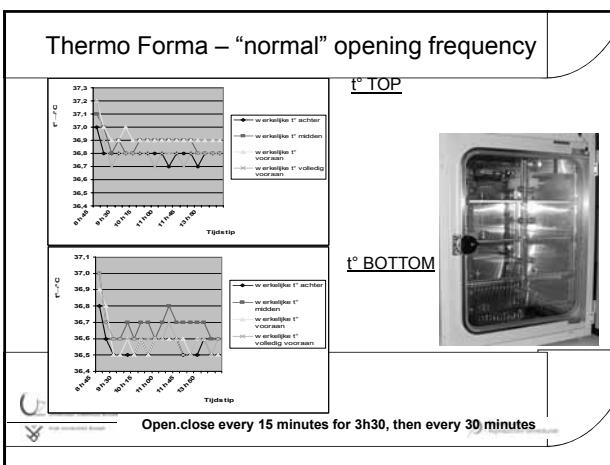
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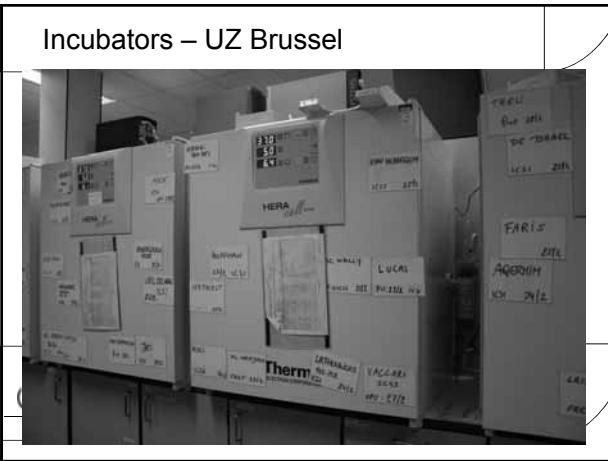
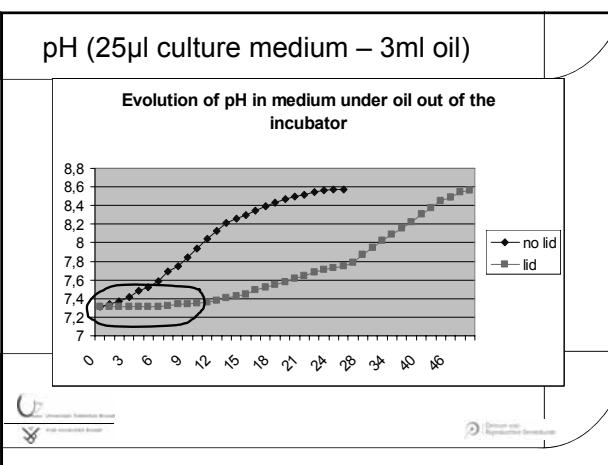
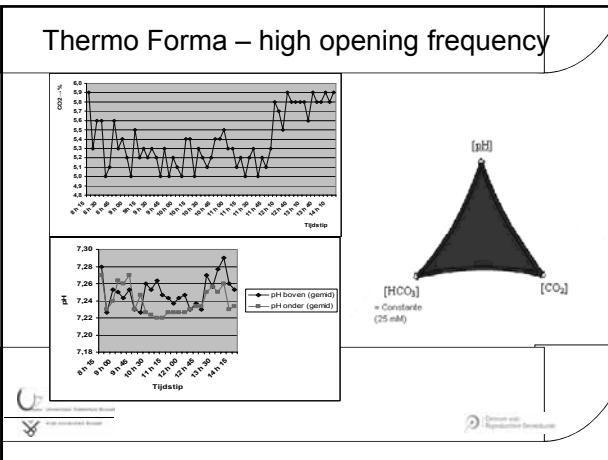
Effect of door opening frequency?



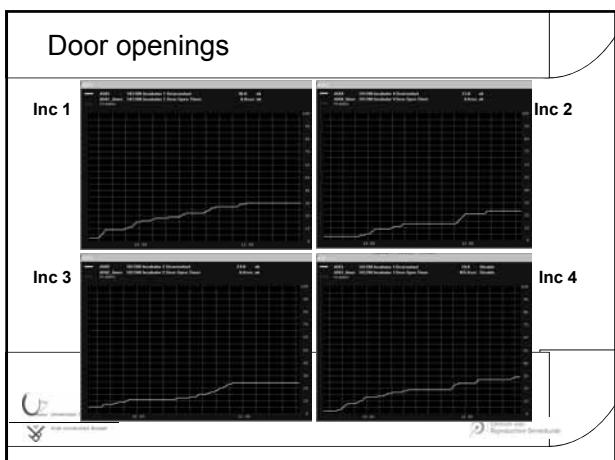
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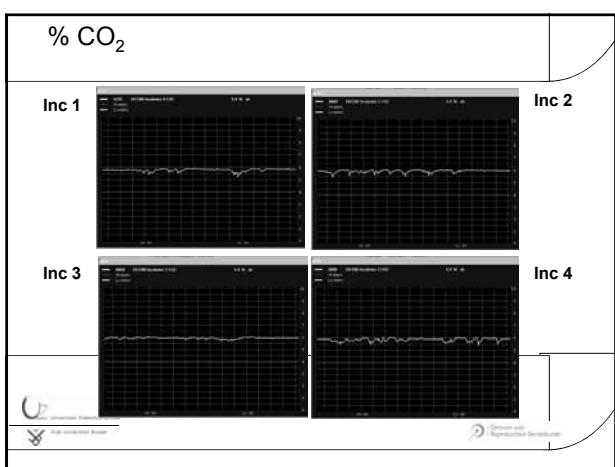




Door openings

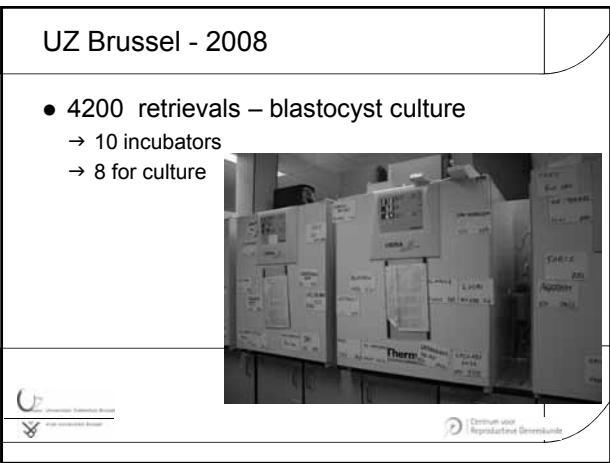
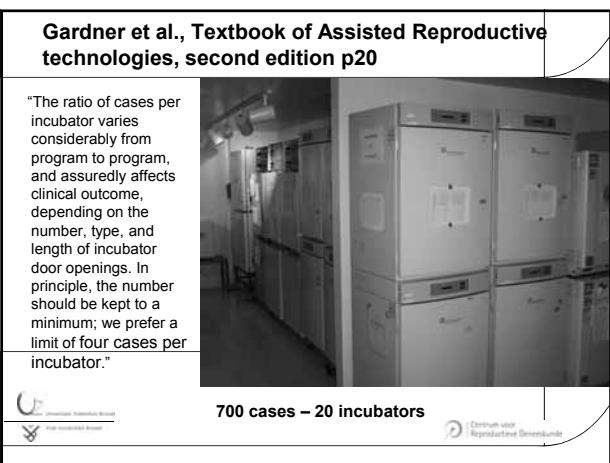
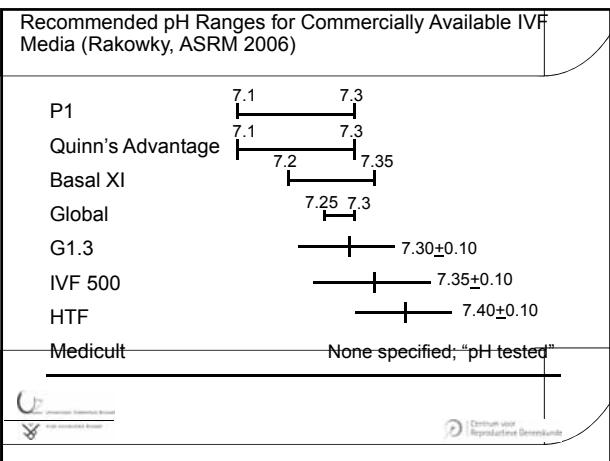


% CO₂



Effect of door opening frequency

- Temperature and pH changes do occur but are limited
 - - 0.3°C
 - - 0.08 to + 0.05 pH
 - Is this relevant?
 - No one has identified and characterized a precise pH optimum for the culture of human embryos
 - Temperature optimum???



Incubators: conclusions

- Standard incubator
 - Bigger is better
 - IR CO₂ sensor
 - Gas tight split doors are essential
 - Continuous monitoring is essential
 - Humidification is not necessary (except open tubes - flasks!)
 - Effect of high door opening frequency on temperature and pH in a culture dish is limited
- Number of cases per incubator: up to 12
- Mini incubators?
 - MINC = COOK
 - G-185 - K-Systems



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MINC (<http://www.cookmedical.com>)

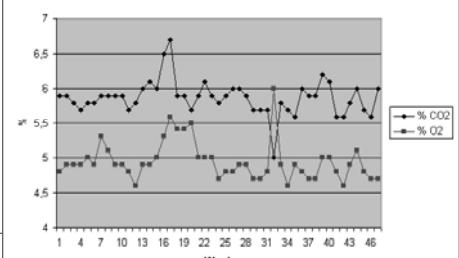
- "it takes only three minutes to reach environmental homeostasis in the MINC versus nearly two hours in other incubators available on the market today".
- (Cooke et al., J Assist Reprod Genet (2002) 19 - Fujiwara et al, J Assist Reprod Genet (2007) 24)
- "the MINC uses minimal amounts of pre-mixed gas to create and maintain a physiological culture environment"
- "the rapid heat transfer provides for a dramatically faster recovery time than other incubators and minimizes embryonic stress"
- "When the lid of the MINC is closed, gas is automatically purged to re-establish the optimal embryonic environment and return the pH level to its normal physiological range. As incubators are opened frequently to monitor for fertilization, a prompt return to normal pH level is vital to the genetic composition of the embryos."



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Premixed gas

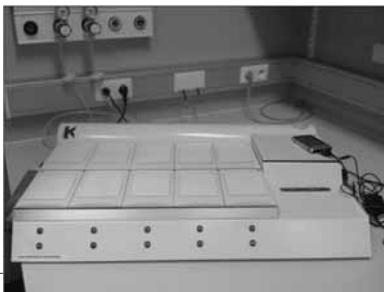
Weekly analysis of premixed gas - 2007



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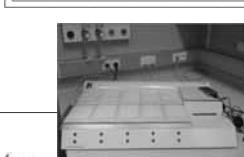
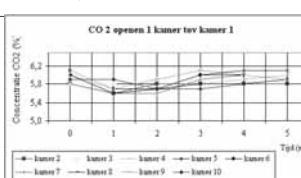
K-Systems G-185

- Triple gass
- Integrated gas mixing unit
- 10 individual chambers
- Monitoring software



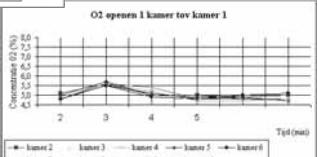
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K-Systems G-185



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O₂ openen 1 kamer tev kamer 1

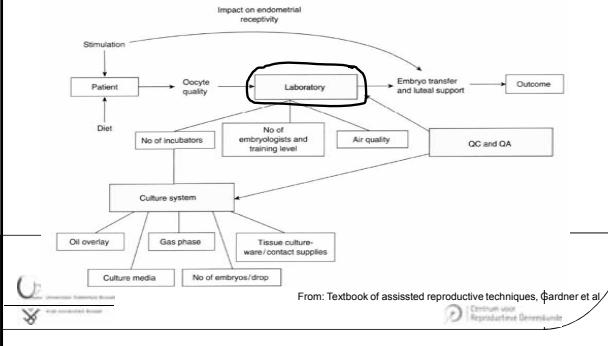


Mini incubator: Conclusions

- Integrated gas mixer
- CO₂ concentration in premixed gas is variable
- More difficult to monitor
- Allow individual culture
- Alternative to standard incubators

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Factors affecting outcome – the laboratory



2004/23/EC – 2006/86/EC: GMP Requirements

Volume 4 – EU Guidelines for Good Manufacturing Practice Medicinal Products for Human and Veterinary Use – annex 1 (feb. 2008)

- Production in clean areas
- Entry – changing rooms
 - Personnel
 - Goods
 - Designed as airlocks
 - Flushed with filtered air
 - Separate for entry and exit desirable
 - Hand washing facilities
 - Interlocking system
 - Visual and/or audible warning system
- Separate areas for operation
 - Component preparation
 - Product preparation
 - Filling etc
- Level of cleanliness
- Filtered air



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Clean room Classification (GMP)

Maximum permitted number of particles per m ³ equal to or greater than the tabulated size				
Grade	At rest		In operation	
	0.5 µm	5.0µm	0.5 µm	5.0µm
A	3520	20	3520	20
B	3520	29	352000	2900
C	352000	2900	3520000	29000
D	3520000	29000	Not defined	Not defined

Volume 4 – EU Guidelines for Good Manufacturing Practice Medicinal Products for Human and Veterinary Use – annex 1 (feb 2008)



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Microbial contamination

Recommended limits for microbial contamination

Grade	air sample cfu/m3	settle plates (diameter 90 mm)	contact plates (diameter 55 mm)	glove print 5 fingers
		cfu/4 hours (b)	cfu/plate	cfu/glove
A	<1	<1	<1	<1
B	10	5	5	5
C	100	50	25	-
D	200	100	50	-

Volume 4 - EU Guidelines for Good Manufacturing Practice Medicinal Products for Human and Veterinary Use – annex 1 (feb 2008)

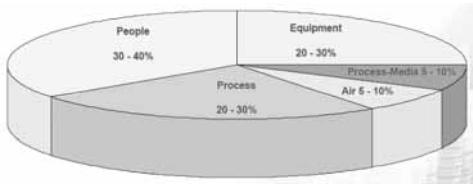


Clean room measurements

- ✓ Pressure differences of the rooms (ISO 14644-1)
 - ✓ Air volume & air velocity
 - ✓ Recovery time
 - ✓ Temperature
 - ✓ Humidity
 - ✓ Particle counts (ISO 14644)
 - ✓ CFU counts (ISO 14698)
 - ✓ Active (air sampler)
 - ✓ Passive (settle plates)
 - ✓ Surfaces (contact plates)
 - ✓ VOC measurement



Cleanroom: sources of contamination



GMP – dress code

- Grade B background
 - High level cleanroom
 - Bunny suits, mask, gloves
 - Two levels of changing rooms, from street to C, from C to B
 - Hermetically sealed pass-troughs for specimens
- Grade C background
 - Trouser suit covering wrists and neck, hair and baird covered
 - Changing room
 - Hermetically sealed pass-troughs for specimens
- Grade D background
 - General protective suit, hair and baird covered



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Clean room: Prevention

- Limit
 - People
 - Activity
 - Material
- Cleaning
- Desinfection
 - Fertisafe™ can be safely used in IVF laboratories, as it was proved to be an effective decontamination solution while being non-toxic for gametes and pre-implantation embryos. Janssens R, ESHRE 2007.

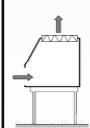


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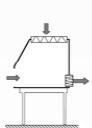
Isolation of product from environment: Class II safety cabinets

Safety cabinets

Class I



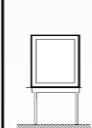
Class II



Class III



Incubators

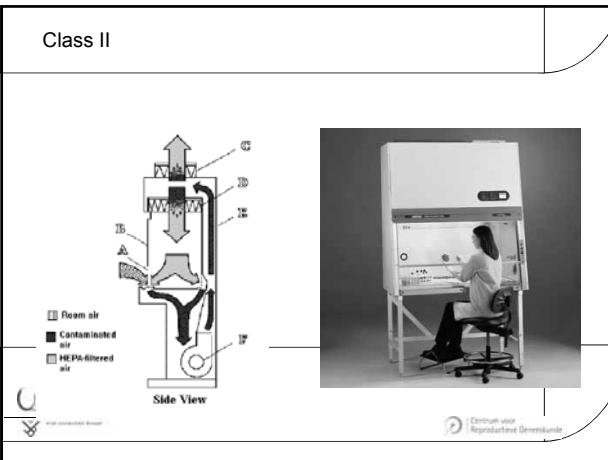


Protection of personnel

Protection of products



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Class II biosafety cabinet and IVF: temperature effect

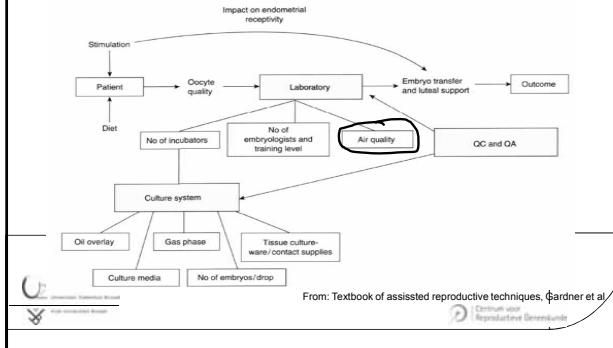
	Period 1 (18/06/2007 – 13/09/2007)		Period 2 (14/09/2007 – 31/10/2007)	
	Standard OPU room	New OPU	Standard OPU room	New OPU
Equipment	Horizontal LAF cabinet	Class II IVF workstation	Horizontal LAF cabinet	Class II IVF workstation
+ hCG/OPU	39.8%	34.6%	41.1%	47.4%

Class II IVF workstation switched off and temperature adjustement!

- Pickering S.J., Braude P.R., Johnson M.H. et al. (1990)
- Transient cooling to room temperature can cause irreversible disruption of the meiotic spindle in the human oocyte. *Fertil Steril*, **54**, 102-108.

- Conclusions
- Clean room technology might be required for new laboratories
 - Air quality requirements may compromise IVF pregnancy rates
-
-

Factors affecting outcome – air quality



VOC

- Prevention - Elimination of known/possible sources
 - Alcohol - disinfectants
 - Anesthetic gasses
- Detection
 - Capturing - Cryo concentration - Gas Chromatography (GC) - Mass Spectroscopy (MS) - Adsorbent tubes (aldehydes) - High performance liquid chromatography (HPLC)
 - ACS badge
 - Eco sensor
 - VOC meters
- Removal
 - Active charcoal absorption
 - Oxydation (Potassium permanganate)
 - Photo-Catalytic Oxidation



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HPLC - Alpha Environmental (www.alphaenvironmental.com)

- Summa canister (6l – 24h sampling) ~ 1800\$
- Test for 61 toxic organics
- TO-11 test tube for aldehydes
- Detection limits 1 µg/m³
- Compare to other laboratories



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The image shows a screenshot of the Advanced Chemical Sensors, Inc. website. The header features the company name and a logo. Below the header, there's a section for 'ACHA Accredited Laboratory' with a 'CHAP CERTIFIED' badge. A large image of a 'DUST/TOXIC VAPOR MONITOR' badge is displayed. To the right of the badge, two dogs are shown interacting; one dog is sniffing the other's hand. The website also includes a 'Measures workplace exposure or even concentrations of toxic vapors' text and a bulleted list of product features.

Cat. No.	Cat. No.	Cat. No.
OV-000 Organic Vapor Monitor	OV-150 Cyclohexanone	OV-70 Methylene Chloride
OV-005 Acetic Acid	OV-150 Cyclohexylamine	OV-71 Methyl Ethyl Ketone
OV-006 Acetone	OV-150 Cyclohexane	OV-75 Methyl Formate
OV-005 Acetonitrile	OV-158 1,2-Dichloroethane	OV-76 Methyl Isobutyl Ketone
OV-008 Acetone	OV-160 Diacetone Alcohol	OV-77 Methyl Morpholine
OV-008 Acrylic Acid	OV-165 Dimethyl Sulfide	OV-772 Morpholine
OV-008 Acrylonitrile	OV-170 Dimethyl Formamide	OV-78 Phenol
OV-007 Allyl Alcohol	OV-175 Dimethyl Ether	OV-780 Pentane
OV-007 Allyl Alcohol	OV-180 Diesel Fuel	OV-785 Phenol
OV-009 B-T-E-X	OV-185 Dimethyl Methyl Ether	OV-790 Perchloroethene
OV-010 Dichloro Chloride	OV-190 Ethyl Acetate	OV-80 Perchloroethylene
OV-102 Diphenyl	OV-195 Ethyl Acrylate	OV-81 Petroleum Distillates (Naphtha)
OV-103 Diphenylene	OV-200 Ethyl Acrylonitrile	OV-82 2-Pentanone
OV-14 Butyl Acetate	OV-205 Ethyl Alcohol	OV-83 Propene Bromide
OV-15 Butyl Acetate	OV-210 Ethyl Acetate	OV-86 Propylene Oxide
OV-157 Ethyl Acetate	OV-215 Ethyl Ether	OV-87 Stoddard Solvent
OV-16 Ethyl Acetate	OV-220 Formamide	OV-88 Toluene
OV-16 t-Butylamine	OV-225 Formic Acid	OV-88 Tetrahydrofuran
OV-16 t-Butylamine	OV-230 Gasoline	OV-89 Toluol
OV-16 Sec-Butyl Alcohol	OV-235 Glycerine	OV-102 Total Saturated Hydrocarbons
OV-16 Sec-Butyl Alcohol	OV-255 Hexyl Alcohol	OV-104 1,1-Trichloroethane
OV-16 Butyl Cellulose	OV-255 Hexyl Phenyl Alcohol	OV-106 Trichloroethylene
OV-16 Cellulose (Cottonseed)	OV-275 Isobornyl Alcohol	OV-109 Vinyl Acetate
OV-20 Carbon Tetrachloride	OV-275 Isophorone	OV-110 Vinyl Benzene
OV-22 Cellulose	OV-55 Limonene	OV-115 Vinyl Chloride
OV-22 Cellulose	OV-555 Menthyl Phenyl Isobutylate	OV-115 Xyline
OV-25 Monoethyl Ether	OV-555 Menthyl Phenyl Isobutylate	***MANY OTHERS AVAILABLE***
OV-25 Monoethyl Ether	OV-555 Menthyl Phenyl Isobutylate	
OV-30 Chlorform	OV-555 Menthyl Phenyl Isobutylate	
OV-30 Chloroform	OV-555 Menthyl Phenyl Isobutylate	
OV-31 Cumene	OV-555 Menthyl Phenyl Isobutylate	
OV-311 m-Cresol	OV-555 Menthyl Phenyl Isobutylate	
OV-311 m-Cresol	OV-555 Menthyl Phenyl Isobutylate	
OV-314 Cyclohexanol	OV-555 Menthyl Phenyl Isobutylate	
OV-314 Cyclohexanol	OV-555 Menthyl Phenyl Isobutylate	

Eco sensor C-21



ECO SENSORS

Simple, Inexpensive VOC Gas Sensors

MODEL C-12  YOUR SOURCE FOR LOW-COST VOC MONITORING The Model C-12 is a simple, inexpensive VOC monitor designed to detect volatile organic compounds (VOCs) in the air. It features a single probe that can be used to monitor a variety of VOCs, including benzene, toluene, and xylene. The probe is connected to a small control unit via a cable. The control unit has a digital display and a keypad for setting alarm levels. The sensor is designed to be portable and easy to use.	MODEL C-21  YOUR SOURCE FOR INEXPENSIVE VOC MONITORING The Model C-21 is a more advanced VOC monitor than the C-12. It features a larger probe and a more sophisticated control unit. The control unit has a color display and a touch-sensitive keypad. It also includes a built-in printer for printing out monitoring data. The sensor is designed for industrial use and can monitor a wider range of VOCs.
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RESPONSE RANGES FOR SOME COMMON VOCs

	First detects	Alarm	TLV ^a
	ppm	ppm	ppm
Acetone	4.5	20-25	750
Benzene	5-10	25-50	10
Diacetone alcohol	5-10	25-50	50
Formaldehyde	1-5	15-25	0.1
Methylene chloride	8-10	40-50	50
Methyl ethyl ketone	3-5	15-20	200
Perchloroethylene	5	50	50
Toluene	3-5	15-25	50
Trichloroethylene	10-20	50-100	50

Notes:

- ^a Threshold Limit Value. Average estimate of government industrial hygienists for repeated worker exposure.

Specifications:

Range: Full scale 0-100 ppm for most common VOCs.
 Resolution: 0.1 ppm.
 Accuracy: ±10% of reading at 100 ppm.
 Response time: 10 seconds.
 Power source: 9V battery or 12V DC power supply.
 Dimensions: 10cm x 5cm x 2cm.
 Weight: 150g.
 Range: 0-100 ppm for most common VOCs.
 Resolution: 0.1 ppm.
 Accuracy: ±10% of reading at 100 ppm.
 Response time: 10 seconds.
 Power source: 9V battery or 12V DC power supply.
 Dimensions: 10cm x 5cm x 2cm.
 Weight: 150g.

Warranty:
 One year warranty against manufacturer's defects. Excludes normal wear and tear.

CE

ECO SENSORS
 YOUR SOURCE FOR INEXPENSIVE VOC MONITORING
 The Model C-21 is a more advanced VOC monitor than the C-12. It features a larger probe and a more sophisticated control unit. The control unit has a color display and a touch-sensitive keypad. It also includes a built-in printer for printing out monitoring data. The sensor is designed for industrial use and can monitor a wider range of VOCs.

Permanent monitoring – 80 dB alarm

4-20mV connection



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VOC Meter

- High sensitivity: detection limit: 0.1ppm – 0.1 ppb
- Handheld - pin-point the source of VOC
- Screening of equipment and consumables
- Stores data – download to PC

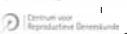


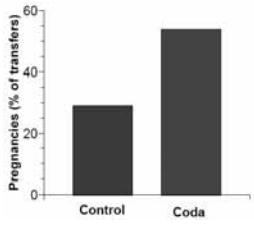
Removal: filtration

- Active carbon - HVAC (expensive)
- CODA filters (active charcoal – permanganate)
- Laboratory air (effectiveness in clean room?)
- Gas lines
- In incubators



Incubator Filters - Prospectively Randomized Study



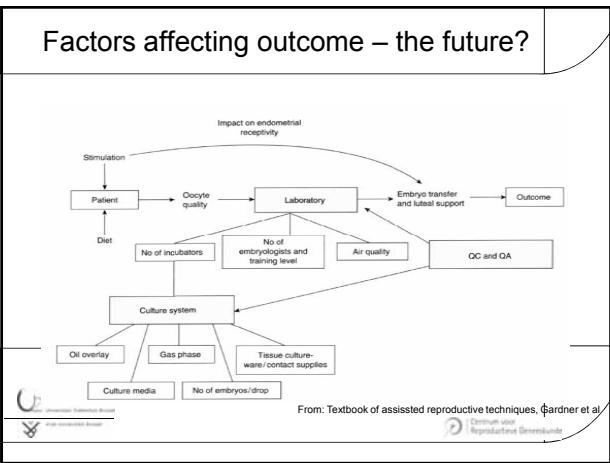
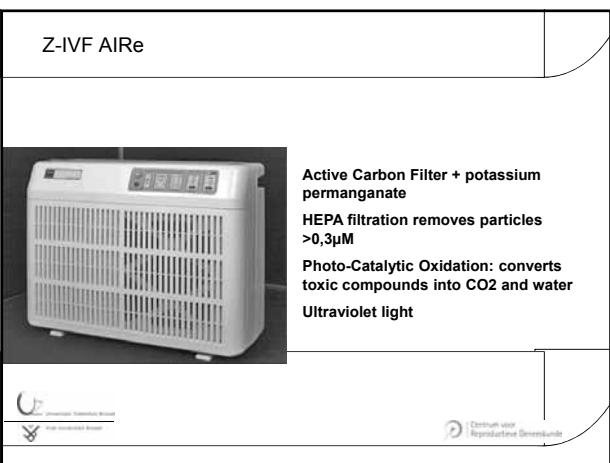
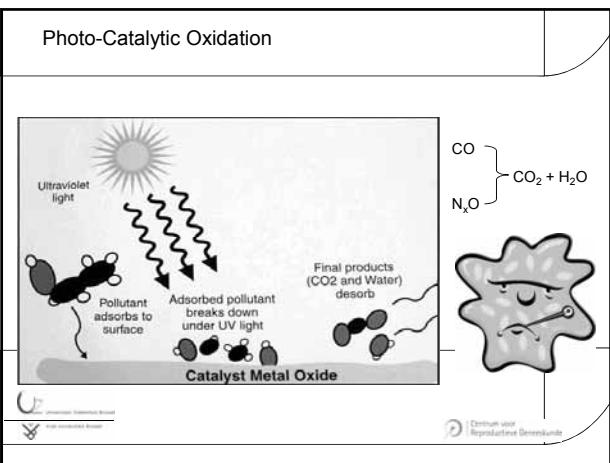
Pregnancies (% of transfers)

Group	Pregnancies (% of transfers)
Control	~28
Coda	~55

There was no observed difference in embryo morphology between the treatment groups.

- Mayer JF, Netchir F, Weedor VM, Jones EL, Kalin HL, Oehninger SC, Toner JP, Gibbons WE, Muasher SJ (1999) Prospective randomized crossover analysis of the impact of an IVF incubator air filtration system (Coda genX) on clinical pregnancy rates. *Fertil Steril* 72, Suppl 1, S42.



The “growing“ Challenge Today

- Increasing regulatory demands - Implementation of new requirements/standards
- Implementation of clean room technology in IVF
- Isolation of product from environment
- Class II LAF is not compatible with accurate temperature control
- VOC levels
- pH - temperature control outside incubator is suboptimal



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The future: - Controlled work environment – isolators?

- Integration of functions: workbench – incubator – microscopes
- 37°C – CO₂ (O₂)regulated – humidification
- Enclosed box = improved environmental control (Temp/pH/pollutants/microbes/particles)
- EU directives compliant
 - Cellcura
 - K-Systems

→ Ruskin Active
→ Vitrosafe

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Ac-tive® IVF System: Defined Assisted Conception Total In Vitro Environment

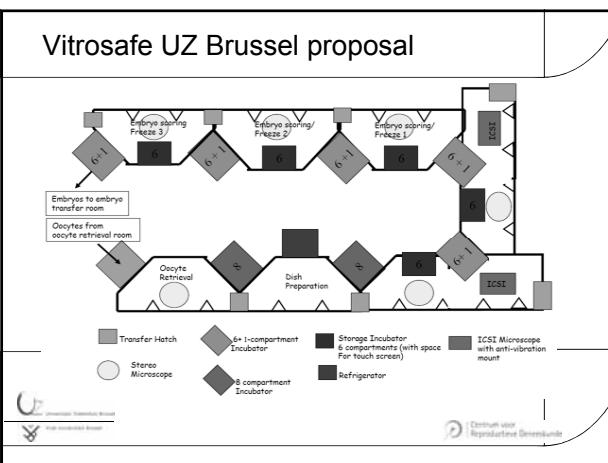
- Temperature and humidity control
- O₂ and CO₂ control
- HEPA - VOC filtration
- Integrated microscope with Cronus embryo analysis software
- IVF Witness
- Access through especially designed glove ports that do not allow any gas to escape
 - From oocyte retrieval to embryo transfer in a single workstation
- Modular



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The team

- Sarah Baes, 2001
→ Kwaliteitszorg: methode- en toestelvalidatie binnen een IVF laboratorium,
- Annelies De Bisschop, 2007
→ Controle en optimalisatie van cultuurcondities in IVF,
- Romy Souffreau, 2008
→ Validatie van de G185 en Biostation CT incubatoren in de reproductieve geneeskunde

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